# Ductwork systems **TUBPLA®**







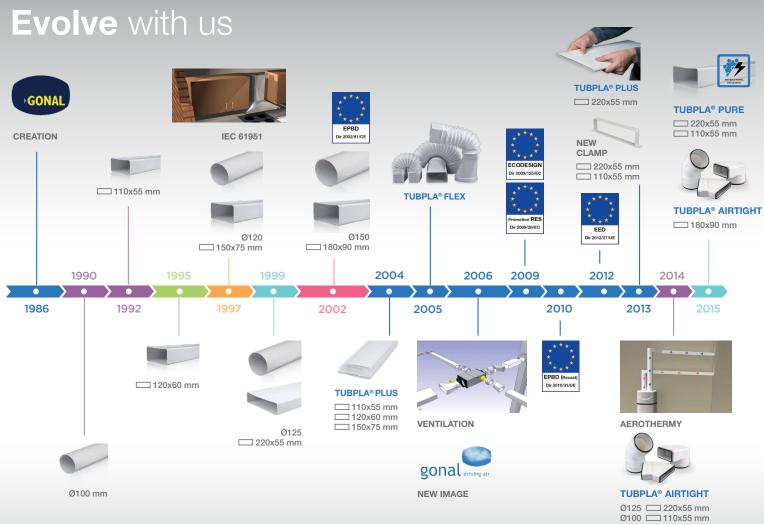
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PRESENTATION INDUSTRIAS GONAL HISPANIA SL





### **GONAL®** driving air

"change before you have to"

Jack Welch American businessman and writer





Industrias **GONAL®** is a leader manufacturing company of **TUBPLA®** ductwork thermoplastic systems for Ventilation, Aerothermy and Extraction of Exhaust hoods.

#### > OUR EXPERIENCE

More than 30 years of experience guarantee our know how designing, manufacturing and commercialising a wide range of ductwork systems, together with innovative solutions to cover all market needs.

#### > PRODUCTION AND LOGISTIC

Due to our production process based on last generation machinery equipment, we can guarantee a fast, secure and reliable response to the needs of our customers.

More than 4.000 m² of logistic area able us to stock a big quantity of products to ensure quick deliveries of our own manufactured products. The ISO 9001 Certification demonstrates the quality level of our activities and procedures.

#### > MARKETING AND SALES DEPARTMENT

Our Marketing and Sales department work daily together to offer ideas and solutions specially designed to cover all regulation requirements and all market needs in thermoplastic ductwork systems for Ventilation, Aerothermy and Extraction.

#### > R&D / RESEARCH AND DEVELOPMENT

Our vocation to innovation, coupled with a policy of continuous investment in technology, and combined with a highly qualified professional team let us to keep a leading position in our industry, developing during the lasts years huge developments and projects in utility models and patents.

#### Examples:

#### · TUBPLA® PLUS

**Foldable duct.** Savings in transport, storage and handling costs.

#### TUBPLA® AIRTIGHT

**Extremely airtight mechanical connections.** Easy and quick to install.

#### · TUBPLA® FLEX

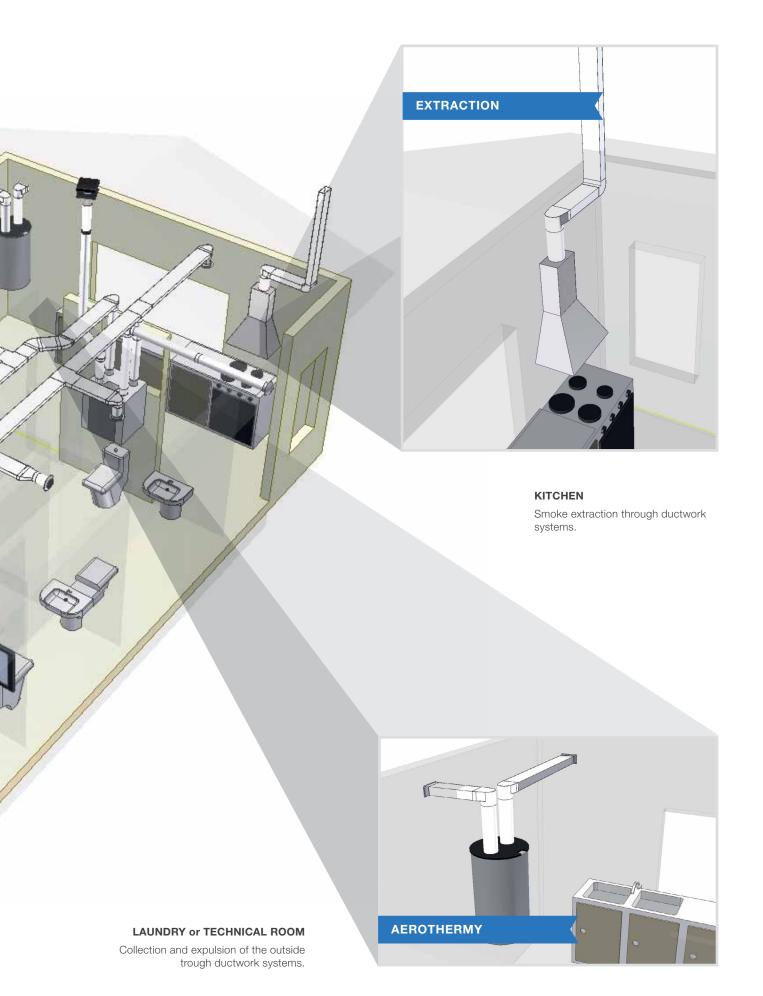
Variable angles from 0 to 90°. Multiple installations.

#### · TUBPLA® PURE

Antibacterial and antistatic ductwork.

# Integrated solutions in air ductwork **TUBPLA®**





## Ductwork Systems TUBPLA®

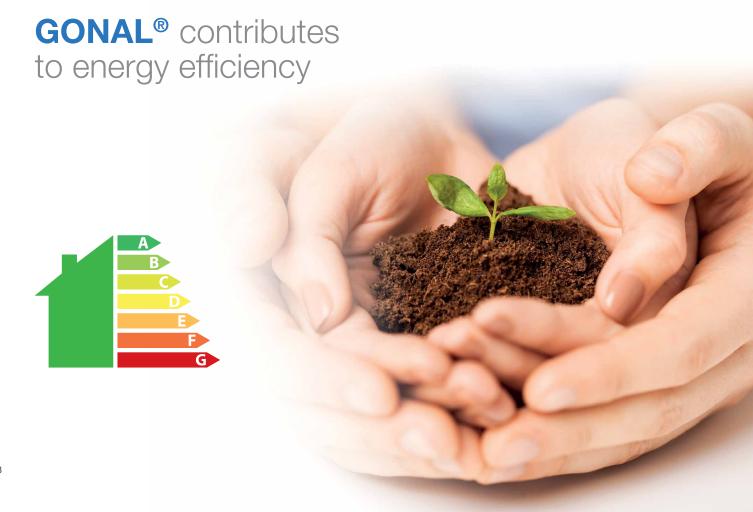
### for Ventilation (MCV & HRV)

#### **REGULATIONS**

√ Dir. 2010/31/UE (EPBD) √ Dir. 2009/125/EC (Ecodesign) √ Dir. 2012/27/UE (EED) The Energy policy of the European Union, focus an important part of its strategy on saving energy consumption of buildings. Nowadays, this becomes 40%, the biggest part of total energy consumption in EU, and experts forecast that will reach 60% in 2030.

A very important solution which has been considered by the most important regulations of this topic, is Ventilation, which at the same time that preserves the hygiene and salubrity of buildings, contribute to save energy trough heat recovery.

To ensure a correct air distribution according to ventilation needs, it is necessary to count with a complete ductwork system.





#### **GONAL® OFFERS**

**TUBPLA®** solutions in ducts, accessories and components to cover all regulation requirements, with the following characteristics:

- · Different sizes in circular and rectangular ducts
- · Wide range of accessories for all kind of horizontal and/or rectangular installation.
- · Smooth internal Wall ducts to reduce pressure loss.
- · Ductwork systems with modular, easy and quick connection and installation.
- TUBPLA® AIRTIGHT extremely airtight accessories, class D according to EN12237 (Certified).
- · Antibacterial, antistatic and environmentally friendly ducts **TUBPLA® PURE**.
- · Ductwork systems **TUBPLA® AISLAFIX** to guarantee thermal insulation.



### NEW

## Ductwork Systems TUBPLA®

### for AEROTHERMY

#### **REGULATIONS**

- √ Dir. 2010/31/EU (EPBD)
- √ Dir. 2009/125/EC (Ecodesign)
- √ Dir. 2012/27/EU (EED)
- √ Dir. 2009/28/EC (Promotion RES)

If reducing energy consumption is a first step to achieve the objective of energetic autonomy, the use of renewable energy helps to consolidate the results. The Directive 2009/28/EC of Promotion of Renewable Energy Sources (RES), recognises the use of the thermal energy contained in the air outside the building (Aerothermy), to produce Domestic Hot Water (DHW), as renewable energy source.

#### **GONAL® OFFERS**

The thermoplastic ductwork systems **TUBPLA®** to drive air from the outside to the heat pump and to exhaust it outside after used.

- · Different sizes in circular and rectangular ducts.
- · Wide range of accessories for all kind of horizontal and/or rectangular installation.
- · Smooth internal Wall ducts to reduce pressure loss.
- · Ductwork systems with modular, easy and quick connection and installation.
- TUBPLA® AIRTIGHT extremely airtight accessories, class D according to EN12237 (Certified).
- · Ductwork systems **TUBPLA® AISLAFIX** to guarantee thermal insulation.



## Ductwork Systems TUBPLA®

### for EXTRACTION

#### **REGULATIONS**

√ IAQ part at every national building regulation √ IEC 61591:1997 The majority of the national building regulations determine that the removed cooking vapours from the exhaust hood, must be expelled trough a ductwork system separated from the ventilation system of the building. This ductwork has to meet with some specifications detailed in the norm IEC 61591:1997, according to their extraction capacity, in terms of diameter. Another important point is the requirement of the smooth internal wall of the ductwork, in order to avoid returns, noise and risk of fire by embedded grease.

#### **GONAL® OFFERS**

Wide range of circular and rectangular **TUBPLA®** ducts and accessories, approved, recommended and used by the leading manufacturers of Exhaust Hoods, SIEMENS - BOSCH - BALAY - PANDO - FRECAN - CATA - FRANKE, FABER, etc.

- · Smooth internal wall ducts to avoid risk of fire by embeded grease
- · Ductwork systems of flat wall to prevent pressure loss increasing the exhaust hood performance and ensuring the long-life of the appliance.
- · Large diameters, allowing a greater evacuation, no returns, no vibration, no odours, ensuring the health and acoustic comfort.
- · Ductwork systems with modular, easy and quick connection and installation.

#### ¿DID YOU KNOW THAT...?

√ Reduce the exhaust hood Ø can provoke up to 22 extra dB of noise and an increase of 33% of pressure loss.

√ Exhaust Hood manufacturers require the regulatory compliance to keep their post-service warranty.





## **Smart**Solutions



#### **TUBPLA® AIRTIGHT**



Innovative system of ducts and accesories with extremely airtight mechanical connections, **Class D according to EN 12237**. The best solution to prevent leakage, pressure and thermal loss. Easy and quick to install without using tapes or sealants.



#### **TUBPLA® PLUS**

New generation of foldable ducts with same flow than traditionals, compatible with all the accessories of the same size, and **improving transport** (-60%), storage (-90%) and handling (-50%) costs.



#### **TUBPLA® FLEX**

Versatile flexible ducts and elbows to go around obstacles realice installations in variable angle from 0 to 90°.



#### TUBPLA® AISLAFIX IN DEVELOPMENT

New evolution of our ductwork systems, both standard and airtight, including an insulation spec with a **thermal conductivity of <0,04 W/(m.k)**, to avoid thermic loses and with better soundproofing of the ductwork.



#### TUBPLA® PURE IN DEVELOPMENT

Newfangled thermoplastic duct with antistatic and antibacterial properties and environmentally friendly. It prevents the accumulation of dust along the internal and external ductwork surface and fits with the requirements of alimentary quality standards.





## Ductwork Systems TUBPLA® AIRTIGHT



#### > ¿WHY IS IT IMPORTANT THE AIRTIGHTNESS?

If the air distribution ductwork is not airtight then leakage replacement must be supported by the ventilation unit trough a biggest flow rate.



- · A ductwork and ventilation group oversizing.
- · An increase in energetic costs.
- · A thermal loss with direct implication for users.
- · An increase of noise for users.



#### GONAL® OFFERS

**TUBPLA® AIRTIGHT** certified for maximum requirement of airtightness (Class D) according to EN 12237.



- · Patented connection system of thermoplastic ducts to avoid leakage and ensuring the máximum level or airtightness.
- $\cdot$  Accessories for aerolic ductworks with an EPDM joint incorporated at connections to guarantee the airtightness of ductwork.



- Thermoplastic ducts and accessories fire resistant: self-extinguish B-S3,d0, according to EN 13501-1:2002.
- · Maximum temperature: + 80°C.
- · Thermal conductivity ( $\lambda$ ): 0,0544 0,0662 W/(m.k).
- · Aging resistance: More than 20 years.
- · UV resistance and to further chemical substances.

#### > AIR FLOW:

	SYSTEM 150	SYSTEM 125	SYSTEM 100
SIZES (mm)	□ 180×90	Ø 125  ☐ 220x55	Ø 100  110x55
FLOWS (m³/h) maximum* minimum**	240 150	180 100	90 50

<sup>\*</sup> Air speed = 4.0 m/s



<sup>\*\*</sup> Air speed = 2.5 m/s

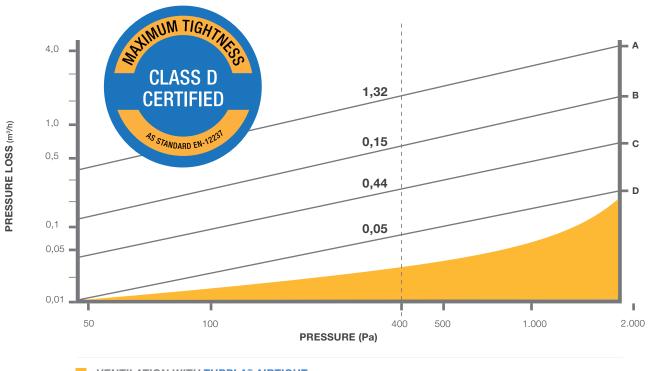




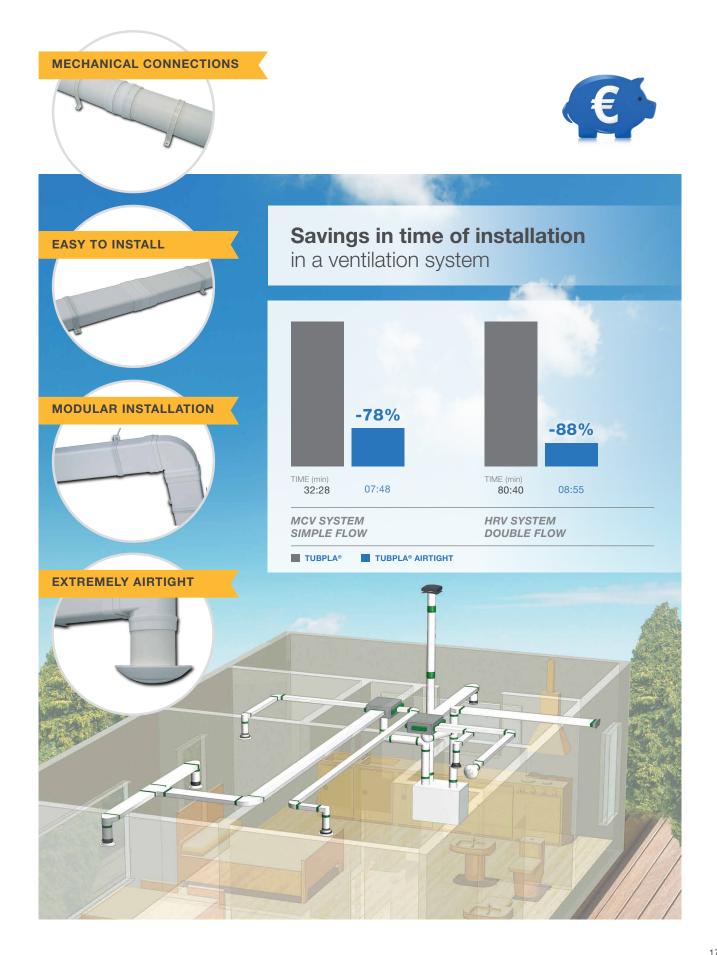


#### **ADVANTAGES**

- √ Easy and fast installation with time savings over 80%.
- $\sqrt{N}$  No tapes/sealants needed to guarantee airtightness.
- $\sqrt{\mbox{Reduces leakage in the ductwork improving the MCV \& HRV unit level of work.}$  This means less noise and less electricity consumption.
- $\sqrt{\mbox{Simple}}$  and discrete integration into the building architecture.
- $\sqrt{}$  Homogeneous section means constant flow.
- √ Ductwork fastening guaranteed.



VENTILATION WITH TUBPLA® AIRTIGHT



# Ductwork Systems TUBPLA® AIRTIGHT



SYSTEM	125		Ø125	SYSTEM	100	Ø	100
			2000				3,00
CODE	SIZE (mm)	UN		CODE	SIZE (mm)	UN	
T-P 1002/1	220x55x1.000	mt	9	0501/1	110x55x1.000	mt	12
T-P 1002	220x55x1.500	mt	13,5	0501	110x55x1.500	mt	15
T-P 1002/3	220x55x3.000	mt	12	0501/3	110x55x3.000	mt	18
PL 1002/1	220x55x1.000	mt	9	PL-0501/1	110x55x1.000	mt	12
PL 1002	220x55x1.500	mt	13,5	PL-0501	110x55x1.500	mt	18
PL 1002/3	220x55x3.000	mt	27				
	Ø				Ø		
T-P 1005/1	125x1.000	mt	7	0605/1	100x1.000	mt	8
T-P 1005	125x1.500	mt	10,5	0605	100x1.500	mt	12
T-P 1005/3	125x3.000	mt	12	0605/3	100x3.000	mt	18
T-P1020ES	220x55	U	14	0510ES	110x55	u	16
	Ø 🖂				□ Ø		
T-P1040ES	125 to 220x55	u	7	0520ES	110x55 to 100	u	24
	Ø 🖂				□ Ø		
T-P1050F9	125 to 220x55	П	10	0525ES	110x55 to 100	11	24
1-F 1030E3	120 10 220000	u	10	002020	110000 10 100	u	47



VERTICAL
RECTANGULAR
BEND 90°



HORIZONTAL RECTANGULAR BEND 45°



HORIZONTAL RECTANGULAR BEND 90°



RECTANGULAR "T"

JOINT



CIRCULAR CONNECTOR



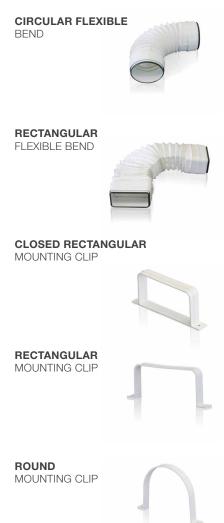
CIRCULAR BEND 90°



SYSTEM	<u> </u>	Ø125 220x55	SYSTEM	100	Ø □ 11	0100 0x55	
CODE	SIZE (mm)	UN		CODE	SIZE (mm)	UN	
T-P1060ES	220x55	u	16	0530ES	110x55	u	24
T-P1075ES	220x55	u	10	0570ES	110x55	U	10
T-P1070ES	220x55	u	7	0535ES	110x55	u	24
TT-4ES	220x55	u	6	TT-2ES	110x55	u	6
T-P1030ES	<b>Ø</b> 125	U	15	0615ES	<b>Ø</b> 100	U	10
T-P1500ES	<b>Ø</b> 125	U	8	0670ES	<b>Ø</b> 100	U	10







SYSTEM 125			Ø125 220x55	SYSTEM	100	Ø □ 11	100 0x55
CODE	SIZE (mm)	UN		CODE	SIZE (mm)	UN	
CRF-125ES	<b>Ø</b> 125	u	6	CRF-100ES	<b>Ø</b> 100	u	8
CCF1000ES	220x55	u	4	CCF-500ES	110x55	u	4
PL-1110	220x55	u	25	PL-0555	110x55	u	25
	NA			0555	110x55	u	25
0857	<b>Ø</b> 125	u	25	0656	<b>Ø</b> 100	u	25



### Ductwork Systems TUBPLA®



#### > SPECIFICATIONS

- · Made of fireproof and self-extinguising material.
- · Maximum temperature resistance 80°C.
- · Smooth internal wall ducts to reduce pressure loss.
- · Better performance in Ventilation, Aerothermy and Extraction than the flexible.

RECTANGULAR DUCT SIZE (mm) SECTION (mm²)
CIRCULAR DUCT SIZE (mm) SECTION (mm²)
FLOWS EXTRACTION VENTILATION AND AEROTHERMY

SYSTEM	SYSTEM	SYSTEM	SYSTEM	SYSTEM
150	125	120	100	100
180x90	220x55	150x75	120x60	110x55
15399	11284	10584	6669	5565
<b>Ø</b>	<b>Ø</b>	Ø	<b>Ø</b>	<b>Ø</b>
150	125	120	100	100
17660	12265	11304	7850	7850
m³/h > 650 233*	<b>m³/h</b> 550 a 650 174*	m <sup>3</sup> /h 300 a 550 162*	<b>m³/h</b> < 300 103*	m³/h < 300 87*

\*Air speed 4 m/s



#### > SIMPLE INSTALLATION

- · Quick assembly. Male-Female connection.
- **Only 55 mm high.** Suitable to any structure due to its low profile. Specially in false ceilings.
- Circular and rectangular section. Adaptable to any type of building, even residential and tertiary.
- · Simple fastening of the System. Rectangular and circular clamps.

#### > SAVINGS IN TRANSPORT AND STORAGE

 Thanks to the foldable ducts TUBPLA® PLUS. Less space to stock and transport.

#### > FIABILITY AND LONGEVITY

Recommended installation for humidity sensitive and heat recovery ventilation systems. Without risk of deterioration by moisture unlike the classical flexible ducts.

Details at page 24

### Ducts TUBPLA®

### **RECTANGULAR** DUCT



### **RECTANGULAR** FOLDABLE DUCT



CIRCULAR DUCT



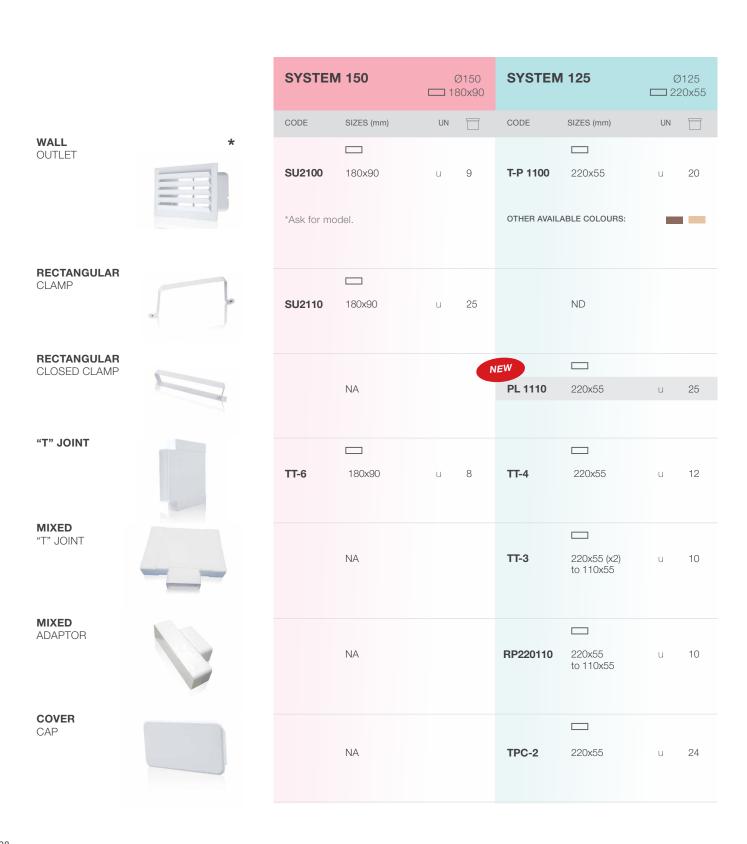
SYSTEM	150		Ø150 80x90	SYSTEM	<b>/</b> 125	Ø125 □ 220x55	
CODE	SIZES (mm)	UN		CODE	SIZES (mm)	UN	
SU2002/1	180x90x1.000	mt	9	T-P 1002/1	220x55x1.000	mt	9
SU2002	180x90x1.500	mt	13,5	T-P 1002	220x55x1.500	mt	13,5
SU2002/3	180x90x3.000	mt	6	T-P 1002/3	220x55x3.000	mt	12
				PL 1002/1	220x55x1.000	mt	9
				PL 1002	220x55x1.500	mt	13,5
	ND			PL 1002/3	220x55x3.000	mt	27
	Ø				Ø		
SU2005/1	150x1.000	mt	6	T-P 1005/1	125x1.000	mt	7
SU2005	150x1.500	mt	9	T-P 1005	125x1.500	mt	10,5
SU2005/3	150x3.000	mt	6	T-P 1005/3	125x3.000	mt	12

SYSTE	M 120	<u> </u>	Ø120 50x75	SYSTE	SYSTEM 100		Ø100 20x60	SYSTE	<b>M</b> 100	<u></u> 1 ·	Ø100 I0x55
CODE	SIZES (mm)	UN		CODE	SIZES (mm)	UN		CODE	SIZES (mm)	UN	
0801/1	150x75x1.000	mt	9	0601/1	120x60x1.000	mt	10	0501/1	110x55x1.000	mt	12
0801	150x75x1.500	mt	13,5	0601	120x60x1.500	mt	15	0501	110x55x1.500	mt	18
0801/3	150x75x3.000	mt	12	0601/3	120x60x3.000	mt	18	0501/2	110x55x2.000	mt	12
								0501/3	110x55x3.000	mt	18
PL 0801/1	150x75x1.000	mt	9	PL 0601/1	120x60x1.000	mt	10	PL 0501/1	110x55x1.000	mt	12
PL 0801	150x75x1.500	mt	13,5	PL 0601	120x60x1.500	mt	15	PL 0501	110x55x1.500	mt	18
								PL 0501/3	110x55x3.000	mt	30
	Ø				Ø				Ø		
0805/1	120x1.000	mt	8	0605/1	100x1.000	mt	8	0605/1	100x1.000	mt	8
0805	120x1.500	mt	12	0605	100x1.500	mt	12	0605	100x1.500	mt	12
0805/3	120x3.000	mt	12	0605/3	100x3.000	mt	18	0605/2	100x2.000	mt	12
								0605/3	100x3.000	mt	18

## Rectangular accessories **TUBPLA®**



SYSTE	EM 120	Ø12		EM 100	Ø100 120x60	SYSTEM 100	Ø100 110x55
CODE	SIZES (mm)	UN [	CODE	SIZES (mm)	UN 🗍	CODE SIZES (mm)	UN 🗍
0810	150x75	u 2	7 <b>0610</b>	120x60	u 56	<b>0510</b> 110x55	u 66
0830	150x75	u 3	3 <b>0630</b>	120x60	u 52	<b>0530</b> 110x55	u 70
0831	150x75	u 5	0631	120x60	u 20	<b>0531</b> 110X55	u 20
0835	150x75	u 2	4 <b>0635</b>	120x60	u 45	<b>0535</b> 110x55	u 48
0875	150x75	u 3	6 <b>0671</b>	120x60	u 20	<b>0570</b> 110x55	u 20
0840	150x75	u 2	5 <b>0640</b>	120x60	u 25	<b>0540</b> 110x55	u 25



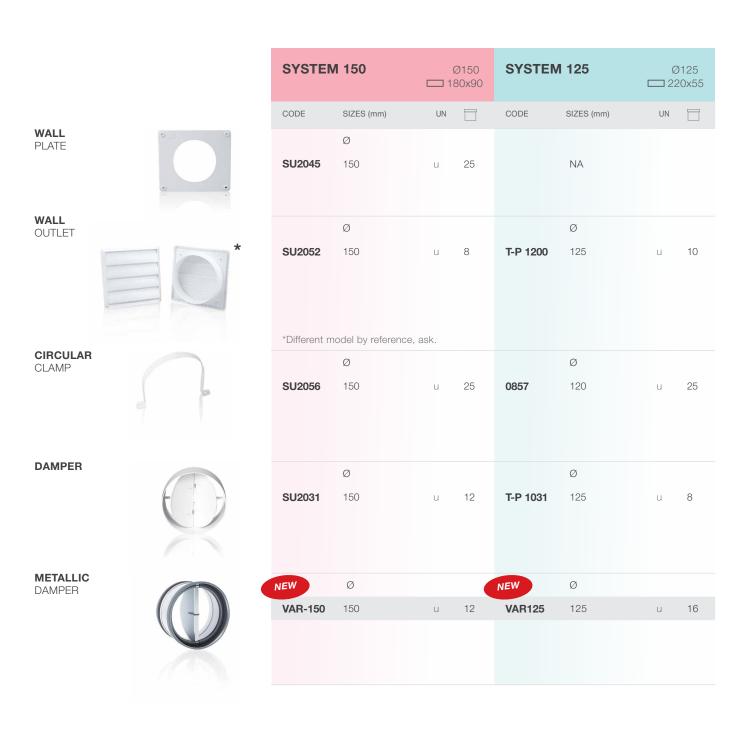


SYS	TEM 120	Ø120 150x75	SYSTE	EM 100	Ø100 120x60	SYSTEM	I 100		Ø100 0x55
CODE	SIZES (mm)	UN 🗍	CODE	SIZES (mm)	UN 🗍	CODE	SIZES (mm)	UN	
0850	150x75	u 20	0652	120x60	u 20	0550	110x55 to 100 mixed	u	30
						0552	110x55	u	24
0855	150x75	u 25	0655	120x60	u 25	0555	110x55	u	25
						NEW			
	NA			NA		PL 0555	110x55	u	25
TT-8	150x75	u 10		NA		TT-2	110x55	u	10
	NA			NA		TT-3	220x55 (x2) to 110x55	u	10
	NA			NA		RP220110	220x55 to 110x55	u	10
	NA			NA		TPC-1	110x55	u	25

# Circular accessories **TUBPLA®**

	SYSTEM 150		Ø150 SYSTEM 12		l 125	<b>125</b> Ø125		
	CODE	SIZES (mm)	UN		CODE	SIZES (mm)	UN	
STRAIGHT CONNECTOR	SU2030	Ø 150	u	12	T-P 1030	Ø 125	u	24
<b>BEND</b> 90°	SU2075	Ø 150	u	11	T-P 1500	Ø 125	u	10
<b>BEND</b> 45°	SU2076	Ø 150	u	12	T-P 1545	Ø 125	u	10
ADAPTOR	SU2065 SU2015 0228	Ø 150 to 120 200 to 150 150 - 120 - 100	u u u	16 18 16	0860	Ø 125 to 120	u	22
ROUND EMBELLISH WALL PLATE	VEEU	NA NA	ŭ			NA		
"T" JOINT	TR-150	Ø 150	u	8	TR-125	Ø 125	u	8

SYSTEM	И 120	© 15	0120 0x75	SYSTEM	I 100	12	Ø100 20x60	SYSTEM	100	□ 11	Ø100 0x55
CODE	SIZES (mm)	UN		CODE	SIZES (mm)	UN		CODE	SIZES (mm)	UN	
	Ø				Ø				Ø		
0815	120	u	24	0615	100	u	40	0615	100	u	40
	Ø				Ø				Ø		
0870	120	u	22	0670	100	u	36	0670	100	u	36
	Ø				Ø				Ø		
0876	120	u	22	0676	100	u	36	0676	100	u	36
	Ø				Ø				Ø		
0860	120 to 125	u	22	0660	100 - 120 - 125	u	40	0660	100 - 120 - 125	u	40
0665	100 to 120	u	36	0665	100 to 120	u	36	0665	100 to 120	u	36
SU2065	150 to 120	u	16								
					Ø				Ø		
	NA			0565	100	u	24	0565	100	u	24
					Ø				Ø		
	NA			TR-100	100	u	6	TR-100	100	u	6



SYSTE	M 120	Ø 150	120 0x75	SYSTEM	I 100	1	Ø100 20x60	SYSTEM	1 100	□ 11	0x55
CODE	SIZES (mm)	UN		CODE	SIZES (mm)	UN		CODE	SIZES (mm)	UN	
	Ø				Ø				Ø		
0845	120	u	25	0645	100	u	25	0645	100	u	25
	Ø				Ø				Ø		
0852	120	u	18	0550	100	u	30	0550	100	u	30
				AVAILABLE C	OLOURS:		-	AVAILABLE C	OLOURS:		
	Ø				Ø				Ø		
0857	120	u	25	0656	100	u	25	0656	100	u	25
	Ø				Ø				Ø		
0816	120	u	8	0616	100	u	10	0616	100	u	10
				NEW	Ø			NEW	Ø		
	NA			VAR100	100	U	20	VAR100	100	u	20

## Mixed accessories TUBPLA®



SYSTEM	И 150		Ø150 80x90	SYSTEM	/l 125		Ø125 20x55
CODE	SIZES (mm)	UN		CODE	SIZES (mm)	UN	
SU2040	Ø 🗀 150 to 180x90	u	15	T-P 1040	Ø 🗀 125 to 220x55	u	10
SU2050	Ø 🗀 150 to 180x90	u	12	T-P 1050	Ø 🗀 125 to 220x55	u	24
	NA			T-P 1025	Ø 🗀 125 a 220x55	u	10
	NA				NA		
	NA			T-2	☐ Ø 2x 220x55x300 to Ø125	U	9

SYSTE	SYSTEM 120		Ø120 <b>SYSTEM 100</b> □ 150x75		Ø100 <b>SYSTEM 100</b> □ 120x60		M 100	Ø100 110x55	
CODE	SIZES (mm)	UN 🗍	CODE	SIZES (mm)	UN 🗍	CODE	SIZES (mm)	UN	
	Ø 🗆			Ø 🖂			Ø 🖂		
0820	120 to 150x75	u 28	0620	100 to 120x60	u 48	0520	100 to 110x55	u	36
	Ø 🗀			Ø			Ø		
0826	120 to 150x75	u 34	0625	100 to 120x60	u 38	0525	100 to 110x55	u	45
	NA			NA			NA		
	NA			NA		0545	□ Ø 110x55 to 100	u	24
	NA			NA		T-1	2x 110x55x300 to Ø100	u	12

### **TUBPLA® FLEX** Flexible ducts and bends



#### **CIRCULAR FLEXIBLE**

DUCT



#### RECTANGULAR FLEXIBLE DUCT



#### **RECTANGULAR FLEXIBLE**

BEND



#### **CIRCULAR FLEXIBLE**



#### **RECTANGULAR FLEXIBLE**

MIXED BEND



SYSTEM	150		Ø150 80x90	SYSTEM	125	Ø ====================================	125 0x55
CODE	SIZES (mm)	UN		CODE	SIZES (mm)	UN	
	Ø				Ø		
0690/1	152x1.000	u	40	0689/1,5	127x1.500	u	60
0690/3	152x3.000	U	20	0689/3	127x3.000	u	30
0690/6	152x6.000	u	10	0689/6	127x6.000	U	15
	NA			PR1000/1	220x55x1.000	u	10
				PR1000/6	220x55x6.000	u	12
CCF-900	180x90	u	4	CCF-1000	220x55	u	5
	Ø				Ø		
CRF-150	150	u	3	CRF-125	125	u	8
CMF-900	180x90 to 150	u	3		NA		
					Ø 🖂		
CMF-150	150 to 180x90	u	3	CMF-125	125 to 220x55	u	4

#### **APPLICATIONS**

#### INSTALLATION AND HANDIWORK

#### **ADVENTATGES**

- √ Dryers.
- $\sqrt{\text{Vapour evacuation}}$ .
- $\sqrt{\mbox{ Toilet}}$  and bathroom.
- $\sqrt{\text{Small}}$  and secondary installations.
- √ Fast assembly.
- √ Full compatibility.

 $\sqrt{}$  Going around obstacles.

,	,
√ Easy handling.	$\sqrt{\text{ Variable angle from 0 to 90}^{\circ}}$ .

SYSTEM	120		Ø120 50x75	SYSTEM	100	12	Ø100 20x60	SYSTEM	100		0100 10x55
CODE	SIZES (mm)	UN		CODE	SIZES (mm)	UN		CODE	SIZES (mm)	UN	
0689/1,5 0689/3 0689/6	Ø 127x1.500 127x3.000 127x6.000	u u	60 30 15	0688/2 0688/3 0688/6	Ø 102x2.000 102x3.000 102x6.000	u u u	60 45 30	0688/2 0688/3 0688/6	Ø 102x2.000 102x3.000 102x6.000	u u u	60 45 30
PR-800	150x75x1.000	U	10		NA			PR-500	110x55x1.000	u	20
CCF-800	150x75	u	8	CCF-600	120x60	u	4	CCF-500	110x55	u	10
CRF-120	Ø 120	u	8	CRF-100	0 100	u	10	CRF-100	Ø 100	u	10
CMF-800	□ Ø 150x75 to 120	u	4	CMF-600	□ Ø 120x60 to 100	u	4	CMF-500	□ Ø 110x55 to 100	u	6
CMF-120	Ø 🗀 120 to 150x75	u	4		NA			CMF-100	Ø 🗀 100 to 110x55	u	6

### **TUBPLA® PLUS**

# The new generation of folding rigid ductwork



**GONAL®** technology has developed an innovative solution in ducts for Ventilation, Aerothermy and Extraction of Cooker hoods which solves the occupation of storage space.

#### **ADVANTAGES**

- √ On handling time, 50% less
- √ Better joint.
- √ Perfect fit with accessories.
- √ Less time on wall or ceiling fixing.
- √ Higher profitability in transport, 60% less cost.

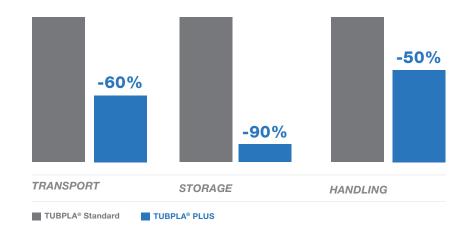
#### LOGISTIC SOLUTION

- · Less storage space, 90% less volume of space.
- · More units in the same space, reducing out of stock.
- $\cdot$  Grow portability advantages to the user level.
- · Facilitates transport to the final consumer. "Ready to go".
- · Highest offer at the sale point, more range.



The main **innovation** in the sector, for their savings in storage, handling and transport.





	<b>SYSTEM 125</b>	<b>SYSTEM 120</b> ☐ 150x75	<b>SYSTEM 100</b> — 120x60	<b>SYSTEM 100</b> — 110x55
CODE SIZES (mm) (mt)	<b>PL 1002/1</b> 220x55x1000 28	<b>PL 0801/1</b> 150x75x1000 9	<b>PL 0601/1</b> 120x60x1000 10	<b>PL 0501/1</b> 110x55x1000 12
CODE SIZES (mm) (mt)	PL 1002 220x55x1500 13,5	PL 0801 150x75x1500 13,5	<b>PL 0601</b> 120x60x1500 15	<b>PL 0501</b> 110x55x1500 18
CODE SIZES (mm) (mt)	PL 1002/3 220x55x3000 27			<b>PL 0501/3</b> 110x55x3000 30

### New-flanged presentation







#### **NEW CLAMP**

- $\cdot$  Fits with all type of rectangular duct.
- · Improves the consistence of **TUBPLA® PLUS** ducts.
- · Easy and quick to use.
- · Available in 110x55 and 220x55 mm.

Details at page 32.





### **EXPOGONAL®**

An innovative point sales presentation for Ventilation, Aerothermy and Extraction systems.

Less storage space required with **TUBPLA® PLUS** and these new accesories packaging concept BOX PACK.

#### ADVANTAGES OF THE NEW PACKAGING BOX PACK

- √ Less number of pieces per box.
- √ Piece with barcode.
- √ Stronger packaging.
- √ Functional box for packaging and display.
- $\sqrt{\mbox{An image of the piece is show in the box.}}$
- √ Maximum utilization of space.
- √ Assembly details.













> PRESENCE AT SALES POINT





> SIZES 184 X 117 X 51 mm.



#### IDEAL FOR VENTILATION IN LAUNDRY OR TECHNICAL ROOM

# **Telescopic** systems



#### **VENTILATION WALL TELESCOPIC**

One direction ventilation system inside/outside containing: Wall outlet with damper (to guarantee no return of exhausted air), telescopic duct 250-450 mm and grille.

#### **CONNECTION SYSTEM**





### HEIGHT-ADJUSTABLE EXHAUST HOOD IN DEVELOPMENT & INTEGRATED RANGEHOODS

#### **GONAL® OFFERS**

Telescopic duct in Ø100-125-150 mm.

#### **ADVANTAGES**

- √ Smooth internal wall ducts to avoid risk of fire by embeded grease.
- $\checkmark$  Ductwork systems of flat wall to prevent pressure loss increasing the exhaust hood performance and ensuring the long-life of the appliance.
- √ Large diameters, allowing a greater evacuation, no returns, no vibration, no odours, ensuring the health and acoustic comfort.

	SYSTEM 150	SYSTEM 125	SYSTEM 100
CODE	TT 150	TT 125	TT 100
SIZES (mm)	Ø 150 330-600	Ø 125 180-360	Ø 100 180-360
FLOW (m <sup>3</sup> /h)	>650	650-300	<300



Star light isla of Mepamsa (Spanish company of Franke group)







### Soundproof **duct**



Acoustic insulation for ductwork systems for extractions of fumes.

#### **TECHNICAL SPECIFICATIONS**

- · 25 mm / 16 Kg. m³ fibreglass insulation.
- · Reinforced by an external aluminium foil / polyester 25 micras.
- · The coating prevents steam.
- · Temperatures range -30° C / + 140° C.
- · Flame retardant. Euroclass B-s3-d0 according to EN13501-1:2007.

	SYSTEM 150	SYSTEM 125	SYSTEM 120	SYSTEM 100
CODE	AL 150	AL 125	AL 120 AL 800	AL 600
SIZES (mm)	Ø 150x500	Ø 125x500	Ø 120x500  150x75x500	120x60x500



# REGULATION √ Certified according to Norm BS476 part 20 to 22

# Firewrap systems

An effective seal to stop fire.

#### **ACTION**

Expansion of the self-extinguish filter at 180-200°C with a ratio of 17 times its volume, causing a pressure upon the duct of 10 bar braking it and isolating the remaining areas.

#### **INSTALATION**

The protection must be placed between the duct and the wall. In the event of fire the material expands against the softer part (duct).

	SYSTEM 150	SYSTEM 125	SYSTEM 120	SYSTEM 100
CODE	FW 150	FW 125 FW 220x55	FW 150x75	FW 100 FW 110x55
SIZES (mm)	Ø 150	Ø 125	150x75	Ø 100 110x55

### **Grilles**

#### PLASTIC GRILLES SURFACE MOUNTED



**EMBEDED PLASTIC** 

GRILLES



PLASTIC FIXED

GRILLES





**METALLIC** 

**GRILLES** 



STAINLESS STEEL





CODE	SIZES (mm)	UN	
0461	□ 230x230	u	60
0462	□ 230x430	u	32
0460	□ 150x200	u	52
0463	Ø int. 96	u	25
0595	Ø int.121	u	25
0464	Ø int.156	u	25
0592	Ø 90 to 140	u	25
0593	Ø 125 to 160	u	25
0596*	□ 183x154	u	20
0465	□ 150x150	u	15
0466	□ 170x170	u	15
0467	200x200	u	15
0402/0	190x190 connection Ø100	u	1
0402/1	190x190 connection Ø125	u	1

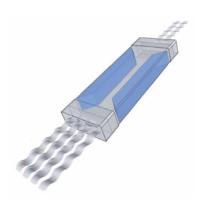
# COMPONENTS GONAVEN® for MCV & HRV





## **Acoustic** attenuator





#### AVAILABLE SIZES (mm)

□ 110x55

□ 220x55

#### LENGHTS (mm)

500, 1,000 and 1,500

# REGULATIONS √ EN 12252:2007 √ EN 13141 √ EN 7235

#### WHY DO WE NEED SILENCERS?

The majority of the national building regulations introduce recommendations with reference to limit noise levels, according to EN 12251:2007, to prevent those cases where the building occupants, especially in family houses or apartments tend to reduce the fan speed or even turn off the ventilation in cases of too high ventilation noise.

#### **GONAL® OFFERS**

An effective acoustic attenuator for MCV & HRV systems tested in accordance to the regulations EN 13141 and EN 7235.

#### **ADVANTAGES**

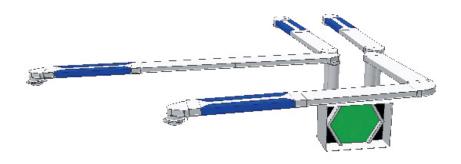
- $\sqrt{\text{Less noise}}$  of the Ventilation unit and between rooms.
- $\sqrt{\text{More installation oportunities.}}$
- √ More installation options than with metallic silencers.
- √ Lower height. Only 55 mm high!
- √ Absolute compatibility with our ductwork systems.
- $\sqrt{\text{Maximum airtightness thanks to the connection system.}}$

#### TUBPLA® AIRTIGHT.

#### **INSTALATION**

**Option 1:** Following the ventilation unit.

**Option 2:** Inmediately before the extract/supply valves.



### Extract/Supply valves





#### **SELF-BALANCED EXHAUST GRILLES**

The self-balanced exhaust grilles, with flow regulators included, are designed to keep a constant air flow regardless of their underpressure.

They can be used in MCV & HRV systems, for extraction of foul air of **KITCHENS**, **BATHROOMS** and **TOILETS**. They also can be of simple or double flow.

They are also available with acoustic insulation to ensure compliance with acoustic regulations.





EXTRACT VALVE WITH CONSTANT FLOW Self-balanced constant flow		
CODE*	m³/h	
BE 15	15	
BE 30	30	
BE 45	45	
BE 60	60	
BE 75	75	
BE 90	90	
BE 120	120	
BE 150	150	

<sup>\*</sup> Available with acoustic insulation.



#### **EXTRACT/SUPPLY VALVES**

Mechanically adjustable valves for extraction and insufflation of MCV & HRV systems.

The flow regulation can be managed by rotation of the central shutter.

AVAILABLE ANGLE ADAPTOR FOR:

√ PLACEMENT
√ CONNECTORS
√ JOINTS
√ ACOUSTIC
INSULATION UNITS



#### **HUMIDITY SENSITIVE EXTRACT GRILLES**

The humidity sensitive extract grilles include a device which is activated depending on the humidity level of the ambience.

HUMIDITY SENSITIVE RANGE					
CODE*	m³/	/h	REQUIRED COMPLEMENTS		
BH 90 CE	6/40	90	Commuter IP 20		
BH 135 CE	10/45	135	Commuter IP 20		
BH 105 CE	12/45	105	Commuter IP 20		
BH 120 CE	10/45	120	Commuter IP 20		
BH 10/60	10/60				
BH 15/75	15/75				
BH 15/100	15/100				
BH 05/40	05/40				
BH 10/60-I*	10/60				

<sup>\*</sup> Presence detector integrated.

<sup>\*\*</sup> Available with acoustic insulation.





### Window inlets







### SELF-BALANCED AND HUMIDITY SENSITIVE WINDOW INLETS

The principal task of the window inlets is to introduce new air in the main rooms of the house: living room, dining room and bedroom. They are placed on the top of the window or in the outer wall. They are used in simple flow MCV systems. The self-balanced window inlets can be identified by their nominal flows under pressure of 20 Pa. Air inlets of 15, 22, 30 or 45 m<sup>3</sup>/h.

The type and quantity of window inlets will be determined by the national building regulations in application to each building situation.

They are also available with acoustic insulation to ensure compliance with acoustic regulations.

SELF BALANCED		HUMIDIT	Y SENSIT	IVE
STANDARD				
CODE	m³/h	CODE	m	<sup>3</sup> /h
EA M 15	15	EA AIRA HY	6	45
EA M 22	22			
EA M 30	30			
EA M 45	45			
ACOUSTIC INSU	LATION			
EA ISO 22	22	EA ISO HY	6	45
EA ISO 30	30			
EA ISO 45	45			





# **Flow** regulators





The principal task of the flow regulators is to balance the air distribution ductwork when their length generates differences between the flow needs and the real flow. They are also a solution to use when we want to install a decorative grille instead of an extract/supply valve.

#### **TECHNICAL CHARACTERISTICS**

They generate a nominal flow at low pressure (50 to 200 Pa), and at high presure (100 to 650 Pa), and they are placed inside the duct or the MB connector (LK extract grille) or MTM (TM terminal).



### INSTALLATION The flow requists

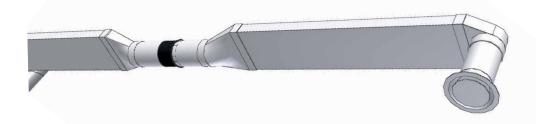
The flow regulator can be installed embedded inside the duct. It includes a joint to guarantee the airtightness.

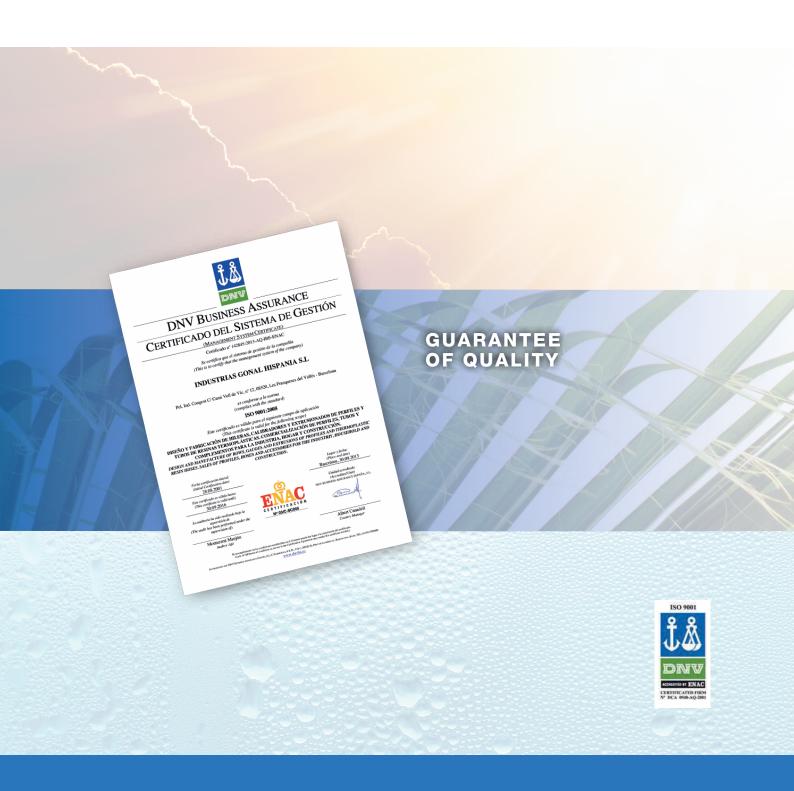
The minimum distance between the flow regulator and the associated extract grille must be less than the diameter in extraction and three times the diameter in insufflation.

It is necessary to keep the flow sense, which is indicated into the flow regulator label for extraction. In insufflation we have to invert the position.

REGULATOR MAR

CODE	SIZES (mm)
MAR 100	Ø 100
MAR 125	Ø 125
MAR 150	Ø 150





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